



Approved Process Sources D1-4426

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Document D1-4426 - Processes for BE10044537

Detail Information for Processor Code number: BE10044537	
Supplier Name: SCOTIA TECHNOLOGY	
Address:	51 Growth Rd,
City/town:	Laconia
Province/state:	NH 03246-1318
Country:	UNITED STATES
Area:	NH
Contact Name:	Daniel W Douville
Title:	
Phone:	(603) 528-2838
Fax:	

* An acronym in the "Nadcap Commodity" column only indicates that Nadcap accreditation may be required for this Process Code. It does not provide any indication of this company's actual Nadcap accreditation status.

Process Code	*Nadcap Commodity	Limitation Codes	Doc Notes	Nomenclature	Specification Number
002	AQS	None	AS9100 ICOP.	Boeing approved QMS as defined in D1-4426 Processor Requirements Sec 6.16.2	Quality System
201	WLD	W2	Limited to Group IIA - austenitic only	Fusion Welding - CRES Heat Resist Nickel - Cobalt Alloys	BAC 5975
210	WLD	W2	Limited to Class B-C	Fusion Welding - Aluminum Alloys	BAC 5975
211	WLD	W2	Grp IIb & IV	Fusion Welding for Aerospace Applications - Aluminum Alloys	MIL-STD-2219
211B	WLD	W2	Grp IIb & IV	Fusion Welding for Aerospace Applications - Aluminum Alloys	AMS-STD-2219
211C	WLD	W2	Grp IIb & IV	Fusion Welding for Aerospace Applications - Aluminum Alloys	MIL-W-8604
808	WLD	A3	.	Qual/Cert Welders and Weld Operators	BAC 5962
811	WLD	A3	.	Welder Qualification	

					MIL-STD-1595
812	WLD	None	None	Spec for Fusion Welding for Aerospace Applications for Welder Qualification	AWS D17.1
812B	WLD	None	None	Boeing Approved Visual Weld Inspector Certification Program	Weld Inspector Cert
812C	WLD	None	None	Personnel Certification for Visual Weld Inspectors/Examiners	BSS 7675
H200	WLD	W2		Fusion Welding for Space Systems	HBPS-27-003
H205A	WLD	None		Orbital Tube Welding- CRES-Titanium and Nickel Alloys	HBPS-27-002
L204	WLD	W2	Grp IIb, IIIb & IV	Fusion Weld	DPS10.301
L205	WLD	None		Orbital Tube Welding	DPS10.322
L254A	WLD	None	Per Spec Sn001	Brazing - High Strength Tube Joints - Automatic	DPS10.914-1
L254D	WLD	None	Per Spec Sn002	Brazing - Titanium Tube Joints - Automatic	DPS10.914-4
M204	WLD	W2		Fusion Welding (QPL)	HP11-1
S205	WLD	None		Automatic Gas Tungsten Arc Welding of Tubular Joints	PS22162
S210	WLD	None	None	Fusion Welding - Aluminum	PS22201
S214	WLD	None	None	Fusion Welding - Titanium	PS22240